

**CAUTION NOTE**

IN THE INSTALLATION OF OIL PUMP TO THE BLOCK, IT IS IMPORTANT THAT ALL MOUNTING BOLTS BE REINSTALLED, WITH NEW PUMP. THE SCREEN CAN BE REMOVED BY FIRST REMOVING THE RETAINER RING, AND THEN REMOVING SCREEN. AFTER INSTALLING BOLT IN SCREEN AREA, REINSTALL SCREEN, WITH SCREEN WIRE OUT, AND STEEL CROSS BRACE INSIDE. MAKE SURE RETAINER RING HAS SNAPPED INTO GROOVE, ALL THE WAY AROUND.